



## **Minimum Requirements for Wet Line Kit for ART-60 Series Ace Roll-off Trailer**

- Pump- 40 to 50 GPM @ 1300 RPM
- Inline Pressure Relief Return back to Tank Set @ 2,500 PSI 1" Pressure & 2500 PSI 1" NPT 10ft
- 1" Wing Nut Quick Couple Series 6100
- 1-1/4 Return Line Hose 1-1/4" NPT 10ft Direct to Tank
- 1-1/4" Wing Type Quick Couple on Return Line

### **Hydraulic Tank Size Based on Trailer Length**

25'-28' – 40-70 Gallons

30'-34' – 50-70 Gallons

36'-40' – 70 Gallons

Trailer has 1" Female Pipe Coupler for pressure / 1-1/4" Female Pipe Coupler Return

### **Ace Recommends Separate Pump and Valve Combination**

Example:

P-51 Commercial Pump 50 GPM

Commercial DVG-35 Single Spool Valve with Relief

This Will Supply for Roll-off and Dump Trailer if Needed

### **IMPORTANT**

The Return Line Should Not Have any Restriction in the Line of Flow Going Back to Tank.