

Instruction on how to add packing to revving cylinders ART-60- series

Pulley side Top



Cylinder side base end bottom

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1. Retract cylinder
2. Take off pulley and pulley pin- move forward out of the way
3. U-bolt brass gland (15/16 socket)
4. Slide brass gland off shaft
5. Slide packing base end first
6. Use the brass packing to push each ring into packing box one at a time
7. When all are in or there is no more room, side brass gland on shaft and bolt down
8. Bolt the gland down evenly